



VIDEO TUTORIAL

## Important!

This replacement procedure can be used for:

VW PASSAT (3B3) 1.8 T 20V, VW PASSAT Variant (3B6) 1.8 T 20V

---

The steps may slightly vary depending on the car design.

## REQUIRED TOOLS:



- Brake cleaner
- Copper grease
- Flare nut spanner #10
- Combination spanner #13
- Combination spanner #15
- Drive socket # 13
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Flat Screwdriver
- Pliers
- Wheel chock

## AUTODOC recommends:

- The replacement procedure is identical for the left and right brake calipers on the same axle.
- All work should be done with the engine stopped.

## CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1



Open the bonnet. Unscrew the brake fluid reservoir cap.

2



Secure the wheels with chocks.

3

Loosen the wheel mounting bolts. Use wheel impact socket #17.

4



Raise the rear of the car and secure on supports.

5



Unscrew the wheel bolts.

## AUTODOC recommends:

- To avoid injury, hold up the wheel when unscrewing the bolts.

6



Remove the wheel.

7



Disconnect the parking brake cable from the caliper. Use a flat screwdriver.

8

Remove the retaining clip of the parking brake cable. Use pliers.

9

Release the parking brake cable. Use a flat screwdriver.



10



Spread the brake pads. Use a flat screwdriver.

11



Unscrew the brake caliper fastening Use a combination spanner #15. Use a drive socket #13. Use a ratchet wrench.

12



Remove the brake caliper. Use a flat screwdriver.

### AUTODOC recommends:

- When replacing the brake caliper, it is recommended to check the brake hose for damages and, if necessary, to replace it with a new one.
- When replacing a brake caliper it is recommended to replace brake pads, check the state of the brake discs and replace them with new ones if necessary.
- If no new guide pins were supplied in a kit with the new brake calipers, use the old pins.



13



Unscrew the brake hose from the brake caliper. Use a combination spanner #13.

14



Remove the brake pads.

### AUTODOC recommends:

- Immediately plug the brake line open end to prevent fluid leakage and ingress of dirt into the hydraulic system.

15

Install the brake pads.

16



Install and fix the brake hose into a new caliper. Use a combination spanner #13.

17



Install the brake caliper and fix it.

18



Tighten the brake caliper fasteners. Use a combination spanner #15. Use a drive socket #13. Use a torque wrench. Tighten it to 35 Nm torque.

19



Install the parking brake cable into the brake caliper bracket. Use a flat screwdriver.



20



Secure the parking brake cable with the retaining clip. Use a flat screwdriver.

21



Undo the brake bleeder screw. Use a flare nut spanner #10.

22



Bleed the brake caliper system. Without starting the engine, press the brake pedal several times until you feel significant resistance.

23

Tighten the brake bleeder screw. Use a flare nut spanner #10.

24



Tighten the brake caliper bleed screw. Use a flare nut spanner #10. Use a torque wrench. Tighten it to 25 Nm torque.



## AUTODOC recommends:

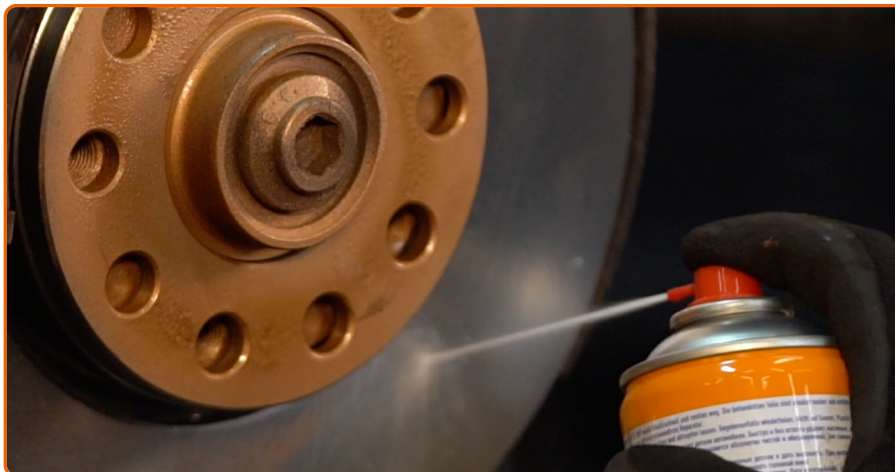
- Make sure to set the protection cap on the bleeder valve.

25



Treat the surface where the brake disc contacts the wheel rim. Use copper grease.

26



Clean the brake disc surface. Use a brake cleaner.

### AUTODOC recommends:

- After applying the spray, wait a few minutes.

27



Install the wheel.

### AUTODOC recommends:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.

28



Screw in the wheel bolts. Use wheel impact socket #17.

29



Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 120 Nm torque.

30



Remove the jacks and chocks.

### AUTODOC recommends:

- Check the brake fluid level in the expansion tank and refill if necessary.

31



Tighten the brake fluid reservoir cap. Close the hood.

**DID YOU FIND THESE INSTRUCTIONS  
HELPFUL?**

**YES**

**NO**



**BECOME A MEMBER OF AUTODOC CLUB!**



## AUTODOC — TOP QUALITY AND AFFORDABLE CAR PARTS ONLINE

AUTODOC MOBILE APP: GREAT DEALS AND CONVENIENT SHOPPING



The advertisement features two smartphones. The foreground phone displays the AUTODOC app interface with a '23% RABATT PÅ RESERVEDELER' (23% discount on spare parts) banner, a category list including 'Vindusvask', 'Oljer og Væsker', 'Bremseanlegg', and 'Filter', and a 'Filter' button. The background phone shows a grid of various car parts. To the right, the 'AUTODOC APP' logo is displayed above three buttons: an orange 'Download' button, a 'Google play' button with the Google Play logo, and an 'App Store' button with the Apple logo.

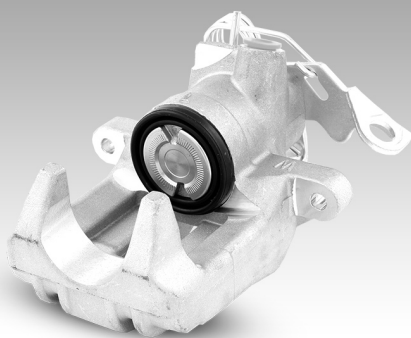
A GREAT SELECTION OF SPARE PARTS FOR YOUR CAR

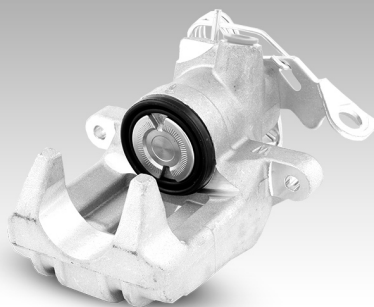


## BUY SPARE PARTS FOR VOLKSWAGEN



## BRAKE CALIPERS: A WIDE SELECTION



**VOLKSWAGEN PASSAT B5 3B6****BRAKE CALIPERS FOR VOLKSWAGEN: BUY NOW**

## BRAKE CALIPERS FOR VOLKSWAGEN PASSAT B5 3B6: THE BEST DEALS & OFFERS



### Disclaimer:

The document contains only general recommendations that may be useful for you when you perform repair or replacement work. AutoDoc shall not be liable for any loss, injury, damage of property occurring in the repair or replacement process due to incorrect use or misinterpretation of the provided information.

AutoDoc shall not be liable for any possible mistakes and uncertainties in this guide. The information provided is for information purposes only and cannot replace advice from specialists.

AutoDoc shall not be liable for incorrect or hazardous usage of equipment, tools and car parts. AutoDoc strongly recommends to be careful and observe the safety rules when performing repair or replacement works. Remember: usage of low quality auto parts does not guarantee you the appropriate level of road safety.

© Copyright 2018 – All the contents of this website, in particular texts, photographs and graphics, are protected by copyright. All rights, including reproduction, publication, editing and translation rights, are reserved by Autodoc GmbH.